

Amendments to the Claims:

The following listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Previously Presented) A method for manufacturing barber scissors wherein edges of hard metal are arranged on the scissor blades, comprising the steps:

- furnishing one blank each for scissor halves of the barber scissors, with the scissor halves each comprising a scissor blade, a shank, and a ring,
- pre-shaping the scissor blades by a predetermined degree of curvature in the direction facing away from the edge,
- welding on a hard metal material in the form of a welding bead on the respective mutually facing faces of the scissor blades in order to form the hard metal layers for the edges, wherein the predetermined pre-forming of the scissor blades is substantially neutralized owing to the influence of heat during the welding process,
- grinding of the welding beads so as to form the edges,
- combining and subsequently setting the scissor halves,
- disassembly and subsequent hardening of the scissor halves,
- surface treatment of the scissor halves,
- again combining the scissor halves, and
- hard-setting the barber scissors .

2. (Previously Presented) The method in accordance with Claim 1, characterized in that prior to pre-forming of the scissor blades, a removal of material is performed on the scissor blades on their mutually facing faces on which the edges are to be formed.

3. (Previously Presented) The method in accordance with Claim 1, characterized in that welding on of the hard metal material is performed with a TIG welding process.

4. (Previously Presented) The method in accordance with Claim 1, characterized in that welding on of the hard metal material is performed with the aid of a cooled clamping device.

5. (Previously Presented) The method in accordance with Claim 1, characterized in that hard-setting of the barber scissors includes pre-setting by mean of hammer blows.

6. (Previously Presented) The method in accordance with Claim 1, characterized in that the surface treatment of the scissor halves includes a fine-grinding in one step or in several steps, wherein the insides of the scissor blades and of the edges are worked on a cork disc by using a polishing paste.

7. (Currently Amended) The method in accordance with Claim 1, characterized in that the surface treatment of the scissor halves includes matting of the insides of the scissor blades and of the ~~edges by means of a Scotch disc~~ edges.

8. (Previously Presented) Barber scissors comprising two scissor halves each including a scissor blade, a shank, and a ring and articulatedly coupled with each other in an articulation by means of a lock, and including edges of hard metal on the scissor blades, characterized in that the edges are formed as massive elements extending over the entire thickness of the scissor blades on mutually facing faces of the scissor blades, which are formed by welding application of a hard metal and a subsequent grinding step.

9. (Previously Presented) The barber scissors in accordance with Claim 8, characterized in that the insides of the scissor blades and of the edges have a fine-ground surface.

10. (Previously Presented) The barber scissors in accordance with Claim 8, characterized in that the insides of the scissor blades and of the edges have a matted surface.

11. (Currently Amended) The barber scissors in accordance with Claim 8, characterized in that the hard metal of the edges is comprised of a cobalt-based ~~alloy such as~~,

~~e.g., an alloy including 30% of Cr, 12% of W, 2.5% of C and the remainder Co, which has a hardness HRC of 51 to 58.~~ alloy.

12. (New) The barber scissors in accordance with Claim 11, wherein the cobalt-based alloy comprises 30% of Cr, 12% of W, 2.5% of C and the remainder Co., the cobalt-based alloy having an HRC hardness between 51 and 58.